



## Trellex Loading Station



## Loading – a critical point in material handling

Loading is normally the critical point for the conveyor belt where many incidents of damage occur. The material drop height, lump size, speed and direction are all contributory factors to causing damage to belts, conveyors and conventional idler sets. Such problems are virtually eliminated using the Trellex Loading System. The system replaces conventional conveyor rollers and absorbs the impact energy from falling rocks while supporting the edge of the belt. The conveyor belt is protected from shearing and the risk for belt mistracking is reduced.

## Trellex Impact Bars – a quick-return investment

Metso is constantly developing new advanced conveyor accessories that are tested in extremely tough environments, which accounts for the progress made in fields such as adhesion research, i.e. the potential for combining rubber with metals, plastics and other materials. Trellex Impact Bars consist of a top layer, an absorbing layer and a fastening profile. The top layer is of ultra-high molecular polyethylene providing low friction against the belt while the rubber absorbs the impact energy from falling material. In addition, the plastic is resistant to oil, grease and most industrial chemicals. The system provides effective protection against damage to conveyors and conveyor belts during loading. Trellex Impact Bars dramatically reduce maintenance costs, extend the working life of belts and conveyors and create a better work environment.



## No moving parts – minimal maintenance

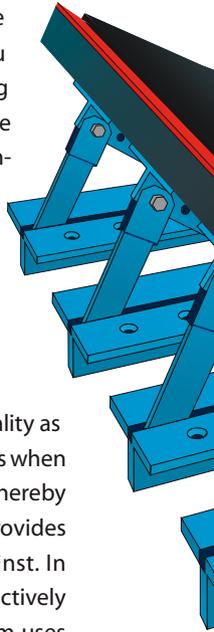
Using Trellex Impact Bars radically reduces maintenance costs. Conventional idler sets often breakdown resulting in damage to belts and long operational stoppages. The Trellex Loading System has no moving parts, which eliminate the problem of seized bearings and idle rollers. You avoid the time-consuming work involved in replacing defective rollers while raising operational reliability at the same time. The combination of energy absorbing stationary bars and effective sealing prevents material spillage and reduces cleaning costs, which is why the Trellex Loading Station is frequently used for belts transporting smaller material sizes.

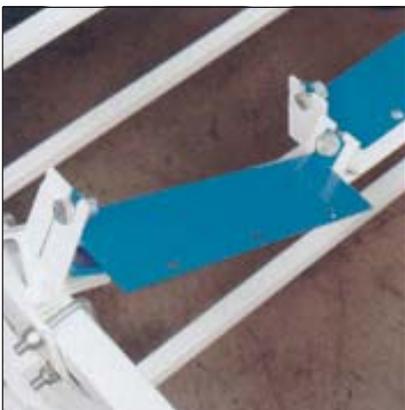
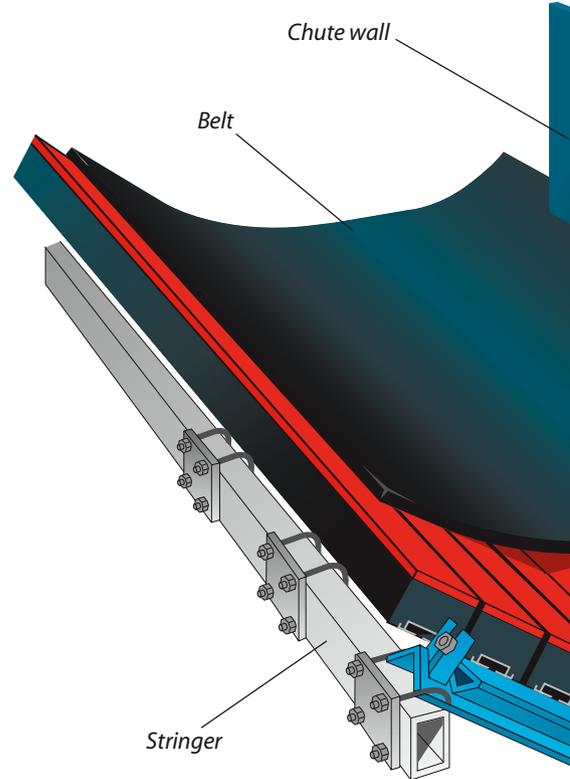
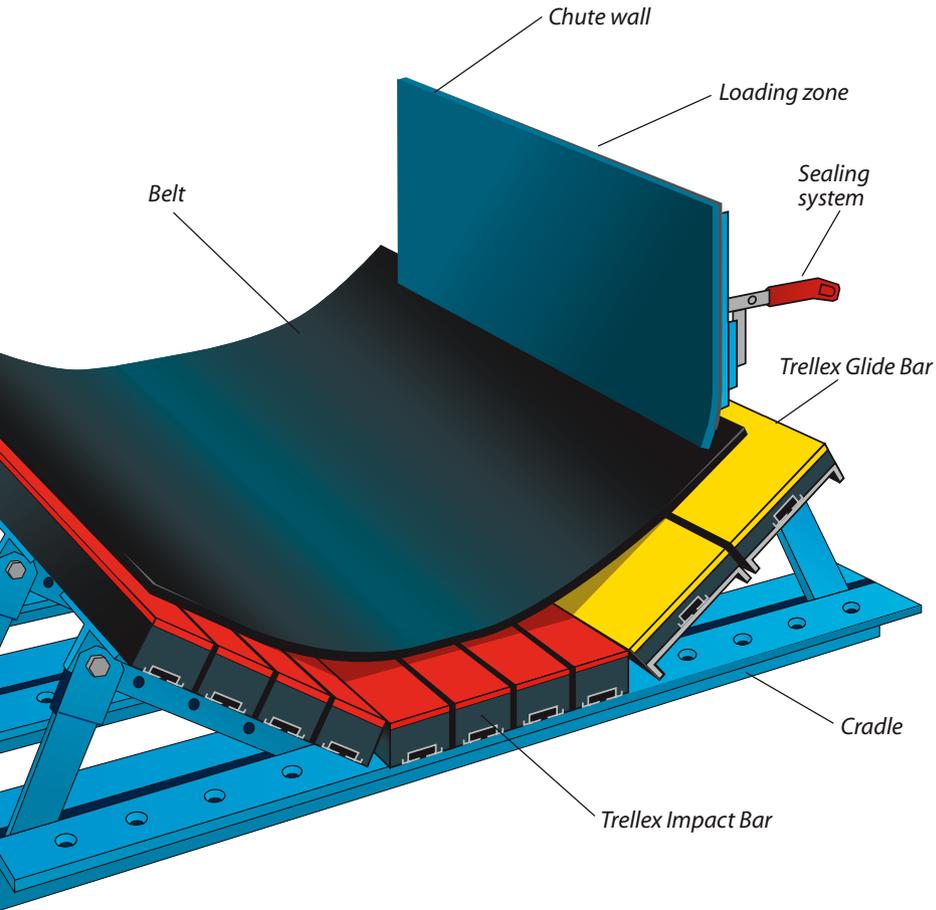
## Trellex Glide bars – a vital part of the sealing system

Trellex Glide bar has a yellow top layer of the same quality as the Trellex Impact Bars, and is used on the troughed sides when transporting light material. It supports the belt edge thereby preventing sag between the conveyor rollers, which provides an even surface for the sealing system to seal against. In combination with the Trellex Sealing System this effectively prevents dust and material spillage. The sealing system uses material with a slightly lower wear resistance than the belt. In this way you can confine wear to the sealing strip thus extending the working life of the significantly more expensive belts.

## Trellex Wear Liner – a requirement for effective sealing.

If the loaded material is allowed to press against the sealing strip it will eventually work its way under it. By fitting a Trellex Wear Liner in the lower section of the loading zone, the material is kept away from the side seal. This substantially reduces the risk of spillage and wedging which would otherwise lead to increased wear or damage to the belt.





*The adapter installed slightly below the belt, to absorb impact without constant wear.*

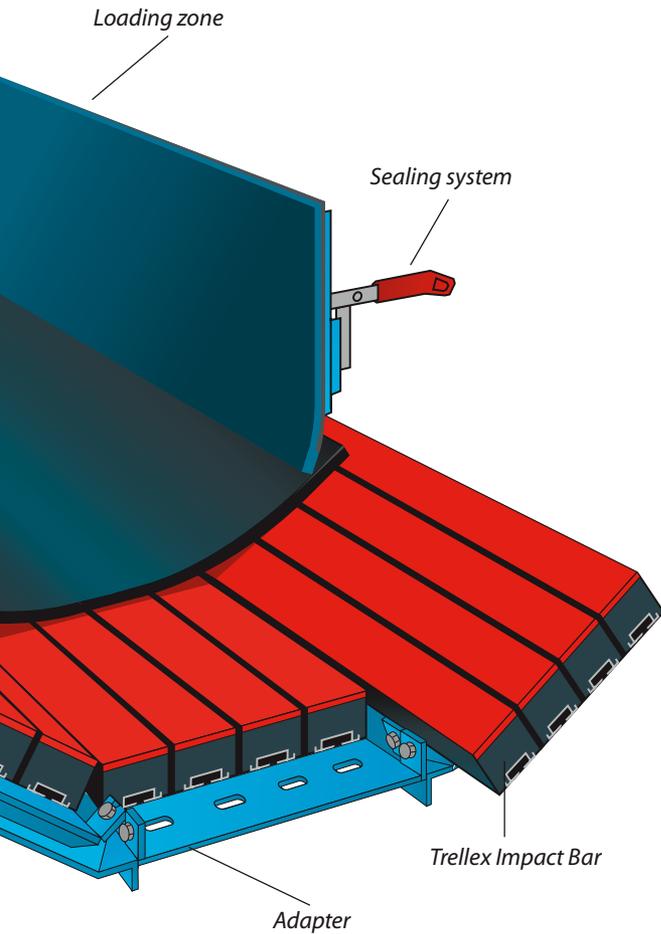


*An adapter allows existing idler support to be used.*



*The optimal construction for installation and servicing is achieved by using a cradle.*

# Conveyor components

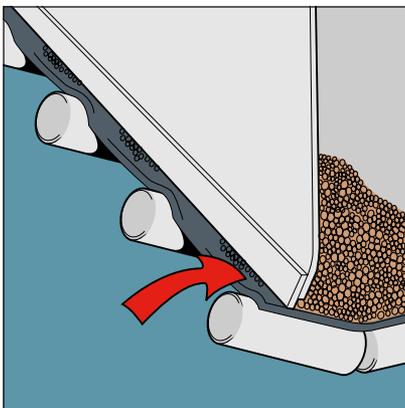


## Quick and easy fitting reduces downtime

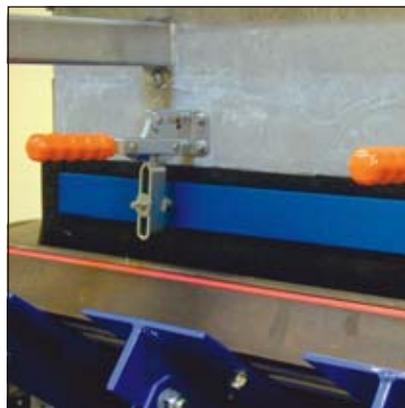
The fastening system with T-bolts means rapid and simple mounting. Selecting Trellex Adapter, which provides the option of using existing belt conveyor rollers, further helps installation. The most stable and complete construction for installation and control is achieved by using a complete cradle unit that replaces the existing conveyor rollers. By angling the wing sections a little more than the conveyor rollers, the belt edge gets excellent support and material spillage is avoided.

## Correct installation gives extended working life

When using an impact bed, it is important that it is installed in the correct way. The top of the bar can withstand temperatures up to 85°C. The material will soften at higher temperatures. It is therefore important to leave a gap between the bars and the underside of the belt so that contact is only temporary. Sag between the carrying rollers corresponds to the tensile properties of the belt. Sag for conventional textile belts are about 1% of the gap between the supporting points. To prevent rapid wear, the distance between the belt and impact bar should be the sag distance plus 15mm.



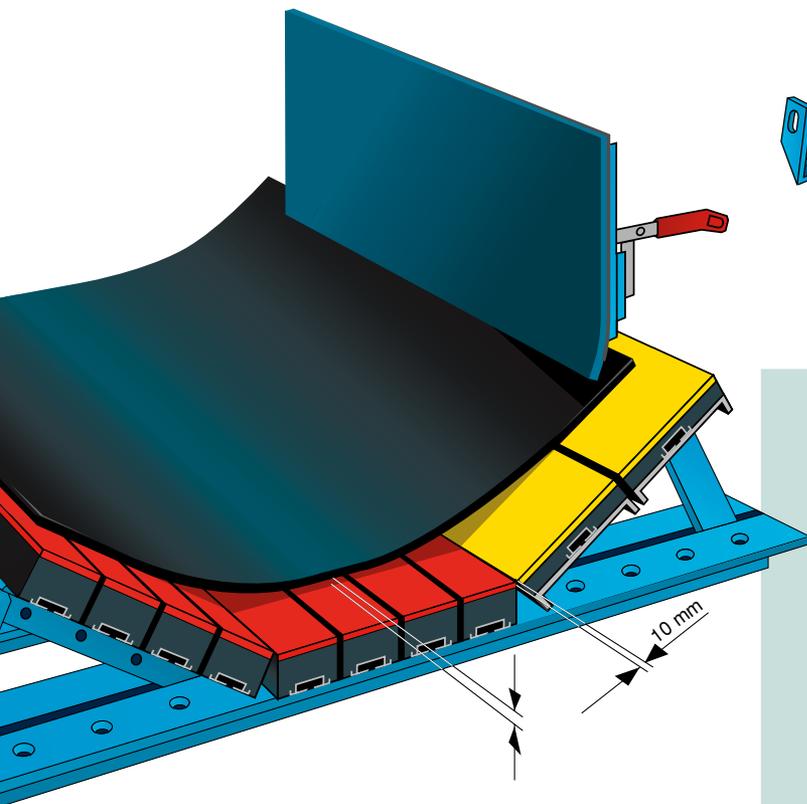
*The conveyor belt sag between conveyor rollers causes material spillage*



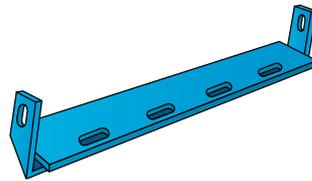
*Trellex Clamp-On Sealing system provides effective sealing.*



*The longitudinal aluminium profile together with the T-bolt system provides simple and reliable fit.*

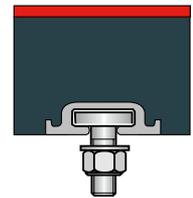


Impact cradle installed slightly below the belt, to absorb impact without constant wear.



### Adapter

To be used in existing idler support



### T-bolt system

TF 35/25 M12 x 40 x 35 or  
TF 35/55 M16 x 70 x 50  
4/bar 1220 length  
5/bar 1520 length

### Recommended number of impact bars

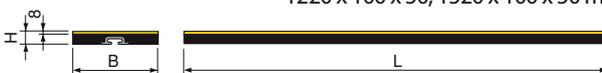
Belt width mm	Side/centre/side	Std.roll width mm
500	2+2+2	200
650	2+2+2	250
800	2+3+2	315
1000	3+3+3	380
1200	3+4+3	465
1400	4+5+4	530
1600	5+5+5	600
1800	5+6+5	670
2000	6+6+6	750

Distance between the trough sides and centre 10 mm maximum.



### Trellex Impact bar

- Top layer: 8 mm thick Ultra high molecular polyethylene giving low friction between belt and Trellex Impact bar
- Intermediate layer: Special soft rubber for high energy absorption
- Fastening: Vulcanized-in, longitudinal aluminium profiles
- Dimensions (LxWxH): 1220 x 100 x 75, 1520 x 100 x 75 mm, 1220 x 100 x 50, 1520 x 100 x 50 mm



### Trellex Glide bar

- Top layer: 8 mm thick. Ultra-high molecular weight polyethylene
- Intermediate layer: 22 mm dampening rubber grade
- Fastening: Vulcanized-in, longitudinal aluminium profiles
- Dimensions (LxWxH): 1120 x 200 x 30 and 1120 x 300 x 30 mm

### Formula for calculating belt sag

The normal belt sag for EP-belts in approx. 1%, i.e. for Trellex Impact bar length 1220 mm will the sag be  $1200 \cdot 0.01 = 12$  mm. However the normal belt sag for different types of conveyor belts can also be calculated, in order to get a more exact position when installing the impact bars. See example below.

$$t = \frac{a^2 \cdot g(qB + qG)}{8 \cdot T \cdot 1000}$$

- t = sag in mm
- a = length of Trellex Impact bar installation in mm
- T = belt tension in the relevant belt section in Newton (N)
- g = 9.81 m/s<sup>2</sup>
- qB = belt weight per meter (kg/m)
- qG = weight of transported material per meter (kg/m)

Example:  $t = \frac{1220^2 \cdot 9.81(10 + 100)}{8 \cdot 20000 \cdot 1000} = 10$  mm

In this example the belt is sagging 10 mm per 1220 mm. To avoid continuous friction, 15 mm clearance needs to be added giving a total distance of 25 mm.

**Our range:**

Adhesives  
Air knife cleaners  
Belt brushes  
Belt guiding systems  
Belt scrapers

**Trellex Conveyor Components**

Belt splicing material  
Conveyor enclosure  
Conveyor hoods  
Conveyor sealing systems  
Glide bars

Hold backs  
Impact bars  
Impact table  
Pinch protection  
Pulleys

Pulley lagging  
Roller sleeves  
Wear liner

**Metso Minerals North and Central America**

3073 South Chase Avenue  
Milwaukee, WI 53207  
USA  
Phone: +1 414 769 4300  
Fax: +1 414 769 4730

**Metso Minerals South America**

Caixa Postal 272  
18035-240 Sorocaba  
Brazil  
Phone: +55 152 191 300  
Fax: +55 152 191 695

**Metso Minerals Asia-Pacific**

P.O.Box 399  
West Perth, WA 6872  
Australia  
Phone: +61 8 9420 5555  
Fax: +61 8 9320 2500

**Metso Minerals North and Central Europe**

P.O. Box 4004  
20311 Malmö  
Sweden  
Phone: +46 40 24 58 00  
Fax: +46 40 24 58 78

**Metso Minerals South Europe and Mediterranean**

41, rue de la République,  
71 000 Mâcon  
France  
Phone: +33 3 8539 6300  
Fax: +33 3 8539 6349

**Metso Minerals Southern Africa**

Wordsworth Office Park  
41 Wordsworth Avenue, Senderwood  
Johannesburg 2007  
South Africa  
Phone: +27 11 723 2000  
Fax: +27 11 723 2080

**Metso Minerals  
Conveyor Components**

P.O. Box 74  
SE-231 21 Trelleborg  
Sweden  
Phone: +46-410-525 00  
Fax: +46-410-526 02

**[www.metsominerals.com](http://www.metsominerals.com)**

**E-mail: [minerals.info@metso.com](mailto:minerals.info@metso.com)**

